

STAY UP & RUNNING WITH VIKING GLYCOL PUMPS!

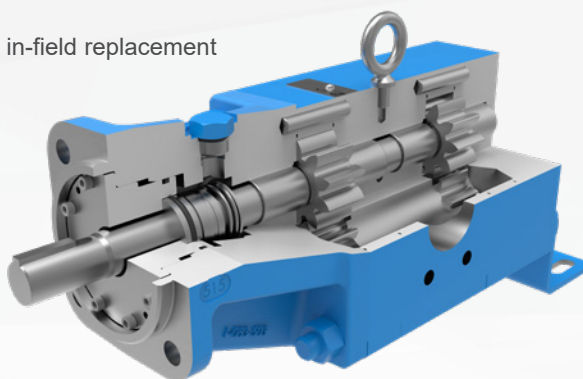
Viking Pump's external gear GL-407 Series™ and GL-410 Series™ products offer a reliable pumping solution for circulation of triethylene glycol (TEG) in natural gas dehydration systems.

FEATURES & BENEFITS

- **Trusted Viking Pump External Gear Design**
 - Fewer moving wear components
 - Smooth flow with no pulsation dampening equipment required
- **Fixed Precision Clearances**
 - Enhanced thermal capabilities for easier start-up
 - Higher overall temperature rating improves tolerance for unplanned system changes
- **All Pumps Wet Tested**
 - State of the art testing equipment used to confirm performance prior to shipment
- **Hardened Internals**
 - Increase pressure capabilities, extend service life and minimize wear
- **Mechanical Seal**
 - Less susceptible to leakage and easy in-field replacement
- **Multiple Drive Configurations**
 - Jaw type coupling eliminates the mess and maintenance of an oil bath
 - Motor mounted for easy drop-in replacement
- **Optional Head Support**
 - Pump can be plumbed using hard or flexible pipe



GL-41009 Pump & Motor Unit



GL-41026 Double Pump

PERFORMANCE

| Model | Port Size & Type | Flow Rate @ 1765 RPM on 8 cPs Glycol @ 1200 psi | | Max. Continuous Pressure | Max. Recommended Temperature | Approximate Shipping Weight |
|------------------------|------------------|---|------|--------------------------|------------------------------|-----------------------------|
| Ductile Iron Externals | Inch | GPM | GPH | PSI | Deg. F | Lbs. |
| GL-40758-G0B | 1" NPT | 3.6 | 216 | 1500 | 350** | 27 |
| GL-40782-G0B | 1" NPT | 6 | 360 | 1500 | 350** | 28 |
| GL-40712-G0B | 1" NPT | 8.1 | 486 | 1500 | 350** | 40 |
| GL-41009-G0B | 2" NPT* | 11 | 660 | 1500 | 350** | 58 |
| GL-41013-G0B | 2" NPT* | 17.1 | 1026 | 1500 | 350** | 61 |
| GL-41018-G0B | 2" NPT* | 20.2 | 1212 | 1500 | 350** | 77 |
| GL-41026-G0B | 2" NPT* | 35.5 | 2130 | 1500 | 350** | 81 |
| GL-41039-G0B | 2" NPT* | 48.1 | 2886 | 1500 | 350** | 115 |
| GL-41415-G0B | 2" NPT* | 42.2 | 2532 | 1500 | 350** | 230 |
| GL-41430-G0B | 2" NPT* | 87 | 5220 | 1500 | 350** | 330 |
| GL-41445-G0B | 3" NPT* | 131.3 | 7878 | 1500 | 350** | 460 |

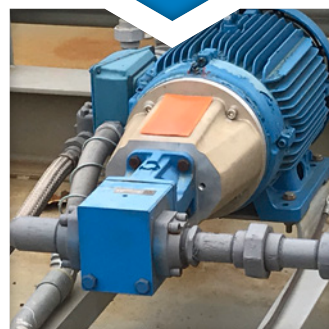
* Also available with Butt-Weld Weld-Neck Flange Adapters

** Higher Temperature capability available with alternate construction features/materials

*** Pump Only weight, does not include weight of M-Drive Mounting Bracket

NOTE: Please contact Viking Pump for performance curves specific to your application.

PUMP RATINGS OF 1500 PSI AND 350°F



TESTIMONIALS

"Viking's engineering team listened to us and was willing to keep trying different things in order to make a pump that can handle the challenges of glycol dehydration...Switching to Viking has been a great success all around. The customers are happy and so are we!"

— Jerry, Service Manager, Marcellus Shale

"Viking has the best customer service I have experienced in the industry. The pumps have performed flawlessly, far better than similar setups. Quick and easy conversion and setup."

— Justin, Facilities Technician Sr., Utica Shale

THE VIKING PUMP ADVANTAGE

- With over 105 years of experience providing positive displacement pumping solutions, Viking Pump has a long history of providing engineered solutions for tough applications
- Dedicated sales specialists are supported by a team of customer service representatives and engineers
- Knowledgeable team of application engineers available to help with product selection and technical support
- USA based company with vertically integrated manufacturing process



ALL PUMPS FACTORY TESTED

State of the art testing equipment used to confirm performance prior to all shipments



TEST LAB

Our world-class lab gives Viking the ability to test its glycol pump designs across a range of relevant variables



VERTICALLY INTEGRATED PRODUCTION PROCESS:

Viking Pump operates two foundries, a 250,000+ sq. ft. machining, assembly and testing center, and an extensive product engineering and testing lab in its world headquarters in Cedar Falls, Iowa, USA. This level of vertical integration ensures maximum quality, ability to satisfy special needs, and to meet project schedules.



vikingpump.com/GlycolDehy

800.830.3973 | www.dxpe.com/viking-glycol

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